SERVICE MANUAL for Masou BALTIMORE MONACO NAPLES & **SEVILLE GAS FIRES** 

TO BE USED ONLY BY AUTHORISED PERSONNEL

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# $A_{-\,\text{PILOT\,WILL\,NOT\,LIGHT\,AFTER\,\,REPEATED\,ATTEMPTS}$



# B – ECS FIRE WON'T LIGHT AFTER REPEATED ATTEMPTS

Note: The ECS pilot shuts off each time the fire is extinguished and re-lights each time the fire is started. When operating correctly, the pilot spark ceases as soon as the pilot flame is established, and the main burners ignite automatically shortly thereafter.

FIRST:- Check that the mains power supply and the gas supply are valid and that any gas valves are fully open.



# $C_{\rm}-$ SPARK OK BUT PILOT REFUSES TO LIGHT (Not ECS)

#### FIRST :-

- Check that all shut-off valves in the gas supply are open.
- For LPG models, check for gas in the bottle and open the bottle valve.
- Check for a gas smell near the pilot, and wait for it to disperse

before starting this procedure.



<sup>(\*) =</sup> Some models only

# $\mathsf{D}_-$ pilot lights but will not remain alight (not ECS)

Disconnect the valve control rod (and adaptor if fitted), and operate the valve directly.



# — STD HEATERS, PILOT ALIGHT BUT BURNER WILL NOT LIGHT WITHIN TEN SECONDS

FIRST :-

• For an LPG heater, check that there is ample gas in the bottle.

• For a Thermostat heater, verify that the sensor is not warmer than the temperature set-point.



# — THERMOSTAT HEATERS. PILOT ALIGHT BUT BURNER WILL NOT LIGHT WITHIN 30 SECONDS.

THE PILOT MUST BE ALIGHT BEFORE THE THERMOSTAT CAN TURN ON THE FIRE.(Not ECS). NOTE: When hand-held remote thermostats are set to MANUAL, they do not operate as thermostats but give direct control. In the AUTO setting they transmit a thermostat signal to the receiver from time to time, so there can be some delay, when in this setting, before the fire receives a signal to light or change flame height (modulate). In the MANUAL setting, there is no time delay for signals to the receiver. The modulating hand-held thermostat (IRRC 400) steps up or down its various fire height settings one step at a time, so when the fire is lit in a cold room, the fire level can be more quickly moved to a higher setting by switching to MANUAL, signalling the desired flame level with the **A** button and then moving back to the AUTO setting.



(\*) = Some models only

# G – THERMOSTAT HEATERS. ERRATIC OPERATION ROOM TEMPERATURE FLUCTUATES TOO WIDELY

Ensure that the wall thermostat or hand unit are exposed to free-flowing room air but not in draughts or too close to windows.

## HEATER CYCLES ON AND OFF TOO FREQUENTLY

Move the wall unit or hand unit further away from the heater, ensuring that it is exposed to free-flowing room air but not in draughts or near windows. A powerful heater in a relatively small room must shut off shortly after starting unless its maximum heat output is reduced by turning down the high fire setting.

# H — NO FLAME MODULATION ON RMT AND ECS MODELS.

These models are controlled by the IRRC 400 hand-held remote or the ECS handpiece. These remote controls have the capability of modulating the flame (turning the flame height up and down).

#### **RMT MODELS:**

With the fire alight, switch the remote control to MANUAL. Pressing the  $\blacktriangle$  and  $\checkmark$  buttons beside the display should alter the number of horizontal bars in the display beside the flame symbol. As the number of bars increases, the flame height should rise and vice versa. When all bars are cleared from the display, the fire will extinguish. If the flame height does not alter with the display changes, first make sure that the remote has good batteries and is close to the receiver and aiming at it. Check the voltage at the 'FLAME LEVEL' terminals of the receiver control box while they are still connected to the valve. The voltage should range from about 10 volts to about 22 volts dc as the number of display bars changes from 1 to 5. If the voltage is changing correctly but the flame level is not, the wiring between the control box and the valve may be faulty or the valve itself may be faulty. If the voltage is incorrect, first verify the connections between the receiver and the control box, and then the connections between the control control box and the valve. If they are valid, check the modulating coil on the valve for discontinuity in the winding. If it is OK, the receiver or receiver control box are probably the cause of the problem.

#### **ECS MODELS:**

The flame modulation is controlled by the top rocker switch of the handpiece. When the fire is alight, holding down the + end should increase flame height while holding down the – end will decrease it. The change in flame height is stepless and it takes 15 or 20 seconds to run through the full range. As for the RMT models (above), the voltage should be checked only while the modulating coil on the valve is connected. Ease the connectors at the top of the modulating coil part way off and measure the voltage at the exposed lower part of the terminals. The normal voltage range is approximately 3 volts to 11.5 volts dc. If the measured voltages are correct and the flame is not modulating, then the valve is probably faulty. A faulty modulating coil winding will result in a false voltage reading at the coil.

# - SOOTING.

If you encounter sooting inside the glass, check the following items:-

- Verify that the gas pressure is correct.
- Verify that the correct sizes of jets are fitted (see Tables 2, 3).

• Increase the primary air intake, if necessary, by opening the rotary sleeves on the main burners (adjacent to the main jets).

• If the problem persists, check to see whether the main manifold (the one into which the main jets are screwed) has been forced from its correct position. Over-enthusiastic tightening of the nut on the main feed pipe, or levering on the main jets while the burners are being installed or removed can cause the main jets to discharge up or down hill. The gas streams will then not be central in their venturies and they will not draw in sufficient primary air. To adjust the manifold, remove the pedestal front panel, extract four screws holding the inspection plate at the right, and, using a 7/8" hex socket through the inspection port, flex the manifold to its correct position. This can be done while the fire is alight so that the results can be observed while adjusting.

NOTE. Avoid making adjustments when burning the final dregs of gas in an LPG bottle as these can be very 'dirty'.

# 1. BALTIMORE & MONACO ASSEMBLY AND DIS-ASSEMBLY

#### 1.1 REMOVING THE GLASS

- 1. Remove the louvre assembly by lifting it up about 5mm and pulling it carefully toward you.
- 2. Remove the dress guard if fitted. For the Baltimore, first remove the front panel (below the glass). Do this by removing the two retaining plates underneath the front panel, and then lifting its rear corners off their support posts. Once the panel is clear, swing the bottom of the guard out from the heater and lift the guard off the two top retaining posts. For the Monaco, un-clip the guard from the glass retainers.
- 3. **Baltimore**. Before lifting the top trim clear, provide support for the three glass pieces to prevent them from falling and breaking. Adhesive tape will do this.
- 4. Remove the two top glass trim fastening screws (positioned horizontally, one at each end of the trim), slide the trim forward and lift it clear.
- 5. Lift the front glass clear first, followed by each side glass. As each side glass is removed, a spring, a backing strip and a glass rope will be released from behind its rear vertical edge.



- 6. Monaco. Remove two fastening screws securing the top glass trim.
- 7. Prise forward the top glass trim and lift it clear. Note. This will release the top edges of the left and right glass retainers.
- 8. Lift the glass retainers to remove them, keeping a hand on the glass to ensure that it does not fall forward.
- 9. Lift the glass clear.

## 1.2 <u>FITTING THE GLASS , THE LOUVRE ASSEMBLY, THE DRESS</u> <u>GUARD AND THE FRONT PANEL.</u>

#### 1.2.1 GLASS ASSEMBLY

- 1. **Baltimore**. Clean all inside glass surfaces carefully and keep fingerprints off them as they are assembled.
- 2. Assemble both side glasses. Fit the spring, the backing strip and the glass rope (in that order) into each retaining slot and then each glass, MAKING SURE THAT THE SMOOTH EDGES WILL BE AGAINST THE FRONT GLASS. Push them back against their springs until the front edges drop into the front slot.
- 3. The front glass can then be fitted, **TAKING CARE THAT THE BEVELLED EDGES FACE THE FRONT** (i.e. away from the side glasses). Offer the front glass into position with its lower edge just above the top of the bottom retaining channel. Press the front glass back against the side glasses, compressing the springs until it the glass is directly above the



channel. Maintaining the backward pressure, slide the front glass down into the channel.

- 4. For safety, strap the glasses together with a piece of adhesive tape at each top corner to prevent them from falling out while the top trim is being fitted.
- 5. Slide the top trim into position under its guides and replace the two horizontal retaining screws. Before tightening the screws, ensure that the three glass pieces are seated snugly against the top glass tape to prevent any leakage. Do not over-tighten the screws.
- 6. Remove the adhesive tape and clean the glass.
- 7. **Monaco**. Assembly is the reverse of the above removal procedure. Clean the inside surface of the glass and keep fingerprints off it as it is re-assembled.
- 8. Place the glass in position, noting that the bottom edge of the glass has no gasket.
- 9. Replace the left and right glass retainers, fitting their lower ends behind the bottom glass trim.
- 10. Slide the top glass trim into place, making sure the top ends of the side glass retainers are captured. Fit the two fastening screws.

#### 1.2.2 LOUVRE ASSEMBLY

- 1. Fit the slot at each end of the louvre assembly over its retaining post. For the Monaco, ensure that the centre support plate engages its loop.
- 2. Press downward gently to engage the posts.
- 3. Confirm correct engagement by pulling forward on the louvre assembly.

#### 1.2.3 DRESS GUARD (IF REQUIRED)

- 1. **Baltimore**. The front panel must be removed for fitting and removing the dress guard.
- 2. Angling the guard forward at the top, fit the two lugs at the top of the guard over the posts at each end of the top of the glass assembly.
- 3. Swing the lower edge of the guard under the front glass support.
- 4. The guard is retained in position by fitting the front panel. (See 1.2.4)
- 5. Monaco. The guard simply clips behind the top and bottom edges of the glass retainers.

#### **1.2.4 FRONT PANEL** (Baltimore only)

- 1. Fit the keyhole slot at each end of the front panel over its retaining post.
- 2. Press downward gently to engage the posts.
- 3. Confirm correct engagement by pulling gently forward on the front panel.
- 4. Swing the front panel up into position and fix it there using the two clamp plates and screws vertically from below.

## 1.3 DISCONNECTING THE FLUE

- 1. Shut off the gas supply at the valve behind the heater.
- 2. Remove the access panel on the rear of the cabinet.
- 3. Disconnect the gas line at the heater.
- 4. Lift the flue sleeve about 75mm and support it with a wooden block.
- 5. Slacken any flue clamp and lift the flue while moving the heater from beneath it.
- 6. Slide the heater away from the wall, supporting the flue and trim on a suitable spacer.
- 7. Keep the heater upright at all times to avoid displacing the logs.

## 1.4 REMOVING THE CABINET

- 1. Remove the front panel (Baltimore only), the dress guard (if fitted), the louvre assembly and the glass (in that order) as detailed in Section 1.1. For the Monaco, remove the bottom glass trim (one screw at each end and three into the baseplate.
- 2. Remove all access panels (See Section 1.6.), the pedestal rear panel and the fan (if any).
- 3. Disconnect the gas supply.
- 4. Disconnect the flue, where applicable. See Section 1.3.
- 5. Remove the control knob (STD models) and disconnect the Piezo lead from the bottom of the Piezo (ACC and RMT models prior to December 2000).
- 6. Remove the diverter hood from the rear of the cabinet.
- 7. Withdraw the screws holding the rear panel of the cabinet to the heat exchanger.
- 8. Extract all the screws under the bottom outer edge of the cabinet.
- 9. Remove the screws inside the front of the firebox which fix the firebox sides to the cabinet.
- 10. Remove any control rod(s).
- 11. The cabinet can now be lifted straight up. Take care not to lose the bush in the control panel (STD models).

## 1.5 REPLACING THE CABINET

- 1. Lower the cabinet carefully over the firebox until it reaches the baseplate.
- 2. Re-connect the Piezo lead (if fitted).
- 3. Feed the control rod(s) up through the heat shield and the control panel (where applicable).
- 4. Attach the lower end of the rod(s) at the valve (as required).
- 5. Fit the bush on the control rod (STD models).
- 6. Replace all the cabinet retaining screws, taking care not to over-tighten.
- 7. Replace the screws holding the rear panel of the cabinet to the heat exchanger.
- 8. Replace the diverter hood at the rear of the cabinet.
- 9. Re-fit the control knob (STD models).
- 10. Replace the glass, the louvre assembly, the dress guard (if fitted) and the Baltimore front panel. See Section 1.2. Replace the Monaco front glass retainer, ensuring that the spacers are fitted on the end fastening screws between the glass retainer and the side panel to allow easy fitting of the side access panel.
- 11. Re-assemble all access panels, the fan (if any) and the rear pedestal panel.
- 12. Re-install the flue and gas supply and check for gas leaks.

## 1.6 ACCESS PANELS

## 1.6.1 REMOVING THE REAR ACCESS PANEL

- 1. Remove four screws, three on the face and one underneath.
- 2. Lift the panel clear.

#### 1.6.2 REPLACING THE REAR ACCESS PANEL

1. Offer the panel into position and re-fit the screws. Do not overtighten.

#### 1.6.3 REMOVING THE SIDE ACCESS PANEL

- 1. Remove two screws below the panel. In the case of the Monaco, the whole of the right hand side of the cabinet is the access panel.
- 2. Lift the panel gently upward, pulling the lower edge outward.
- 3. Lower the panel until it is clear of the pins.

### 1.6.4 REPLACING THE SIDE ACCESS PANEL

- 1. Fit the large holes in the panel over the top locating pins.
- 2. Pushing upward, swing the bottom of the panel in until the screw holes align.
  - 3. Replace the two screws. Do not overtighten.

### 1.6.5 REMOVING THE PIEZO/FAN SWITCH ACCESS PANEL (Not ECS)

- 1. Remove the screws securing the panel to the top rear of the cabinet.
- 2. Lift the panel clear.

## 1.6.6 REPLACING THE PIEZO/FAN SWITCH ACCESS PANEL (Not ECS)

1. Offer the panel into position and re-fit the screws. Do not overtighten.

## 1.7 REMOVING AND REPLACING THE BURNERS

NOTE: When fitting or replacing the burners, take care to avoid levering the injector jets up or down as this may cause mis-alignment of the gas jets in their venturi tubes, resulting in insufficient primary air intake.

- 1. Disconnect the gas and power supplies.
- 2. Remove the front panel, dress guard (if fitted), louvre assembly and glass . See Section 1.1.
- 3. Remove the embers and store them in a plastic bag.
- 4. Carefully remove the logs.
- 5. Remove the log supports (one at each end of the front burner).
- 6. Remove the two screws retaining each burner, and lift the burners clear while moving them to the left to disengage them from their injector jets.
- 7. Follow the above steps in reverse to replace the burners. When re-installing the embers, ensure that they do not cover the small gas outlet holes in the burner. (See Drawing 2).





# 1.8 REMOVING AND REPLACING THE PILOT ASSEMBLY

- 1. Remove the burners, following steps 1 6 in Section 1.7.
- 2. Disconnect the Piezo wire, (the thermopile and thermocouple, if fitted) and the gas pipe to the pilot.
- 3. Withdraw the screws fixing the pilot assembly to the burner tray.
- 4. The pilot assembly can now be disconnected and lifted clear.
- 5. Follow the above order in reverse to replace the pilot assembly.

## 1.9 ACCESSING THE PILOT JET

The various pilot jets are reached for removal as illustrated below.

NOTE: Always smear ROCOL MOLYCOTE J166 on the pilot tube retaining nut threads when re-fitting the pilot tube.



SEE DRAWING 1 FOR CORRECT SPARK GAPS

## 1.10 ACCESSING THE MAIN INJECTORS

- 1. Remove the burners (See 1.7)
- 2. The injectors can now be unscrewed from the manifold. WARNING. On some models the jet sizes in the front and back injectors are different. Take care not to mix them up. (See Table 3).
- 3. Note. When replacing an injector, it should not be over-tightened, and a small amount of teflon thread sealant (not tape) should be applied to the thread to prevent gas leakage.

#### 1.11 **REMOVING CONTROL VALVES AND REGULATORS (Baltimore & Monaco)**

#### 1.11.1 STANDARD MODELS

- 1. Turn off the gas supply.
- 2. Remove the access panels. See Section 1.6.1 and 1.6.3.
- 3. Disconnect the gas pipe at the inlet to the regulator. See Drawing No 8.
- 4. Disconnect the pipe between the regulator and the control valve.
- 5. At the control valve, disconnect the pipes to the burner and the pilot.
- 6. Also disconnect the thermocouple connection to the control valve.
- 7. Disconnect the control rod.
- 8. After removing their mounting screws the pressure regulator and control valve can be lifted clear.
- 9. Re-assemble in the reverse order, taking care to check for gas leaks.

#### 1.11.2 ACC and RMT MODELS

- 1. Turn off the gas supply.
- 2. Remove the access panels. See Section 1.6.1 and 1.6.3.
- 3. Disconnect the gas pipe at the inlet to the control valve. See Drawing Nos 9 & 10.
- 4. At the control valve, disconnect the pipes to the burner and the pilot.
- 5. Disconnect the thermocouple connection to the control valve.
- 6. Also disconnect the thermopile connection to the control valve.
- 7. Disconnect the thermostat wires (if any). On RMT models, disconnect the modulating coil wires.
- 8. Disconnect the control rods.
- 9. After removing the mounting screws the control valve can be lifted clear.
- 10. Re-assemble in the reverse order, taking care to check for gas leaks. Correct wire connections are shown in the wiring diagram in 5.2.

#### 1.11.3 ECS Models

- 1. Turn off the gas supply.
- 2. Remove the access panels. See Section 1.6.1 and 1.6.3.
- 3. Remove the valve top heat shield (3 screws).
- 4. Disconnect the wiring loom from the reset switch (on the rear access panel), the thermodisc switch (on the rear of the firebox), the modulating coil (on the valve) and the earth terminal on the valve. Un-plug the ignition loom at the top of the control box.
- 5. Disconnect the spark wire, the flame sensing wire and the earth wire from the ignition module on the valve.
- 6. Leaving the ignition loom connected to the ignition module, carefully slide the ignition module vertically from its mounting on the gas control valve.
- 7. Disconnect the gas pipe at the inlet to the control valve. See Drawing No 11.
- 8. At the control valve, disconnect the pipes to the burner and the pilot.
- 9. Remove the screws at each end of the valve mounting cradle and lift the valve clear.
- 10. Re-assemble in the reverse order, taking care to check for gas leaks.

#### 1.12 ACCESSING THE FAN ASSEMBLY

#### 1.12.1 NZ STD Models

These have the fan assembly mounted inside the pedestal rear panel.

- 1. Un-plug the lead from the mains supply.
- 2. Pull off the fan speed control knob.
- 3. Remove four screws at the rear of the pedestal.
- 4. Operating from the speed knob end, move the fan assembly away from you while swinging the far end rearward until the assembly can be lifted clear.
- 5. Reverse the extraction procedure when re-assembling.

#### 1.12.2 ACC and RMT Models

These have the fan assembly mounted inside the pedestal rear panel. A thermodisc switch is fitted adjacent to the rear of the firebox.

- 1. Un-plug the lead from the mains supply.
- 2. Remove the four retaining screws at the rear of the pedestal.
- 3. Lift the fan assembly carefully away from the pedestal until the loom connector block is exposed.
- 4. Disconnect the connector block and lift the fan clear.
- 5. Reverse the extraction procedure when re-assembling.

#### 1.12.3 Aust. STD Models

These have the fan assembly mounted on the rear of the heater cabinet. The mains cord enters the fan assembly and an internal loom extends up to the three speed switch at the top control panel. No thermodisc switch is fitted.

- 1. Un-plug the lead from the mains supply.
- 2. If fixing screws are fitted along the top of the fan housing, remove them.
- 3. While supporting the housing from falling outward, lift it up to disengage it from the keyhole slots.
- 4. Carefully swing the top of the fan housing away from the heater cabinet until it can be lifted clear of the cabinet at its bottom edge which sits in a 'V' formation on the opening in the cabinet.
- 5. Swing the right end (viewed from the rear) of the fan housing away from the heater and move the housing a little to the right to expose the plug and socket in the fan loom.
- 6. Disconnect the plug and socket and lift the fan clear.
- 7. Reverse the extraction procedure when re-assembling.

#### 1.12.4 ECS Models - Aust. and N.Z.

These have the fan assembly mounted on the rear of the heater cabinet. The mains supply is delivered through the ECS control box which is mounted inside the rear pedestal panel. Speed control is provided by a signal from the handpiece to the receiver which is processed by the ECS control box. A thermodisc switch is fitted adjacent to the rear of the firebox.

To extract and replace the fan assembly, follow steps 1 - 7 in 1.12.3

#### 1.13 REMOVING AND REPLACING THE PEDESTAL

- 1. Remove the fan (see Section 1.11) or pedestal rear panel as applicable.
- 2. Remove the front panel, dress guard (if fitted), louvre assembly and glass . See Section 1.1.
- 3. Remove the logs carefully.
- 4. Disconnect the thermostat bulb if attached to the pedestal.
- 5. Remove the four screws retaining the pedestal to the baseplate.
- 6. Lift the firebox clear. Note: The heat shield below the baseplate will still be partially attached.
- 7. Reverse the removal sequence when re-assembling the pedestal.

#### 1.14 <u>REMOVING AND REPLACING THE PEDESTAL FOOT</u>

- 1. First carefully disconnect the receiver loom at the plug near the receiver control box (RMT models) or at the plug on the rear pedestal panel (ECS models).
- 2. To remove the foot, carefully slide the foot and trim forward, keeping it in contact with the floor to avoid damaging the finish on the pedestal.
- 3. To replace the foot, make sure the decorative trim is correctly in place before sliding the foot and trim back around the pedestal, again keeping the foot in contact with the floor to avoid pedestal finish damage.
- 4. Re-connect the receiver loom (if applicable).

#### 1.15 <u>ACCESSING THE THERMODISC</u> (Recent Baltimores & Monacos except Aust. STD)

If the heater has a fan mounted on the rear of the cabinet, remove the fan (see 1.12) to reach the thermodisc. If easier access is needed, also remove the rear access panel.

For other models, remove the rear access panel to access the thermodisc.

# 2. <u>NAPLES & SEVILLE ASSEMBLY & DIS-ASSEMBLY</u>

## 2.1 REMOVING AND REPLACING THE NAPLES GLASS

- 1. Remove the top louvre assembly and the bottom right louvre assembly by lifting upward, then outward.
- 2. Swing the bottom left louvre assembly open and lift it off its hinge.
- 3. If a dress guard is fitted, release it by springing out the clips which hook behind the vertical sides of the glass frame.
- 4. While supporting the glass bay window assembly, remove the two horizontal fastening screws (at the ends of the top of the assembly).
- 5. Pull the glass assembly outwards at the top until it is about 15° from vertical, then lift it up out of the bottom retaining channel in the base of the firebox.
- 6. To replace the glass assembly, follow the above steps in the reverse order, taking care to clean the inside surfaces of the glass assembly beforehand, and making sure that the glass sealing strips are correctly positioned when swinging the assembly into position.



## 2.2 REMOVING AND REPLACING THE SEVILLE GLASS

- 1. Remove the top louvre assembly by lifting upward then outward.
- 2. If a dress guard is fitted, lift off the bottom right louvre assembly, swing open the bottom left louvre assembly and lift it off its hinge. Spring the bottom retaining clips of the dress guard downwards and swing the bottom of the guard out from the heater. Lift the guard off the two top retaining lugs.

Spring the bottom retaining clips of the dress guard downwards and swing the bottom of the guard out from the heater. Lift the guard off the two top retaining lugs.

- 4. Remove the two top glass trim fastening screws (positioned horizontally, one at each end of the trim), slide the trim toward you and lift it clear.
- 5. Remove the two black cover trims, one at either end of the glass, by lifting them upwards and then out. Pull the top of the trim forward before the bottom.
- 6. Lift the glass clear and place it where it will not be damaged.
- 7. To replace the glass assembly, follow the above steps in the reverse order, taking care to clean the inside surface of the glass assembly beforehand, and making sure that the glass sealing strips are correctly positioned when fitting the glass.



## 2.3 FITTING THE LOUVRE ASSEMBLIES AND DRESS GUARDS

#### 2.3.1.1 LOUVRE ASSEMBLIES (NAPLES)

- 1. With the exception of the bottom left louvre assemblies, the louvre assemblies simply hook over their retaining posts.
- 2. Press downward gently to engage the posts.

- 3. Confirm correct engagement by pulling forward on the louvre assembly.
- 4. The bottom left louvre assemblies are hinged for easy access to the controls. To attach (or detach) the bottom left louvre, hold it in a position 60° from fully closed.
- 5. When attaching, tilt the louvre away from the heater at the top so that the bottom eye of the hinge can be hooked over the bottom hinge pin.
- 6. Keeping the bottom eye engaged on the pin, lift the louvre until its top hinge eye can be swung onto the top hinge pin.
- 7. Lower the louvre into position and swing it shut.
- 8. Follow this procedure in reverse to detach the louvre.



FITTING THE LOUVRE - VIEWED FROM INSIDE THE FIREBOX

#### 2.3.1.2 LOUVRE ASSEMBLIES (SEVILLE)

- 1. With the exception of the bottom left louvre assemblies on New Zealand Sevilles, the louvre assemblies simply hook over their retaining posts.
- 2. Press downward gently to engage the posts.
- 3. Confirm correct engagement by pulling forward on the louvre assembly.
- 4. The bottom left louvres on N.Z. Sevilles are hinged similarly to the ones on Naples models. Follow the instructions in 2.3.1.1 for attaching and removing these louvre assemblies.

#### 2.3.2 DRESS GUARDS (IF REQUIRED)

#### Naples:

1. The guard is retained simply by clipping its retaining lugs between the glass and the steel frame at each side of the side glasses.

#### Seville:

- 1. The louvre assemblies must be removed for fitting and removing the dress guard.
- 2. Angling the guard forward at the top, fit the two lugs at the top of the guard over the lugs at each end of the top glass trim.
- 3. Swing the lower edge of the guard inwards to engage the bottom lugs under the firebox base..
- 4. Replace the louvre assemblies.

#### 2.4 REMOVING AND REPLACING THE BURNERS

- NOTE: When fitting or replacing the burners, take care to avoid levering the injector jets up or down as this may cause mis-alignment of the gas jets in their venturi tubes, resulting in insufficient primary air intake.
- 1. Remove the glass or glass assembly. See 2.1 or 2.2.
- 2. Remove the embers and keep them in a suitable container such as a plastic bag.
- 3. Carefully remove the logs.
- 4. Remove the log supports (one at each end of the front burner).
- 5. Remove the two screws retaining each burner, and lift the burners clear while moving them to the left to disengage then from their injector jets.
- 6. Follow the above steps in reverse to replace the burners. When re-installing the embers, ensure that they do not cover the small gas outlet holes in the burner.

#### 2.5 REMOVING AND REPLACING THE PILOT ASSEMBLY

- 1. Remove the burners following steps 1 5 in 2.4.
- 2. To provide easier access, remove the heat shield above the valve by extracting the screws holding it to the firebox base.
- 3. Follow steps 2 5 in 1.8.

#### 2.6 ACCESSING THE MAIN INJECTORS

1. Remove the burners. See 2.4.

- 2. The injectors can now be unscrewed from the manifold. WARNING. On some models the jet sizes in the front and back injectors are different. Take care not to mix them up.
- 3. Note. When replacing an injector, it is should not be over-tightened, and a small amount of teflon thread sealant (not tape) should be applied to the thread to prevent gas leakage.

## 2.7 ACCESSING THE CONTROL VALVE (NAPLES & SEVILLE)

- 1. Remove the glass or glass assembly. See 2.1 or 2.2.
- 2. Turn off the gas and un-plug the lead from the mains power supply.
- 3. Disconnect the gas supply pipe at the inlet to the control valve.
- 4. Remove the embers, logs and log supports. See 2.4, steps 2 4.
- 5. Remove the heat shield above the valve by extracting the screws holding it to the firebox base.
- 6. Extract the four screws holding the burner tray to the firebox base.
- 7. Lift the burner tray clear. The control valve, pilot assembly and manifold lift clear as a complete assembly and these parts can be removed and serviced as required.
- 8. Reassemble in the reverse order, taking care to check for gas leaks.

## 2.8 REMOVING AND REPLACING THE FASCIA

- 1. Un-plug the lead from the mains supply.
- 2. Extract the six screws, two each side and two at the top, which hold the fascia to the firebox cabinet.
- 3. Taking care not to strain the wiring looms, ease the fascia away from the firebox. The looms can be disconnected at the switches, if necessary, by carefully prising the connectors from the spade terminals.
- 4. Before re-fitting the fascia, make sure the looms are connected to the switches correctly. The three wire loom connects to the fan speed switch, red wire to the top terminal, brown wire to the centre terminal and orange wire to the bottom terminal. The two wire loom connects to the two terminals on the burner ON-OFF switch. No colour coding is necessary.

## 2.9 ACCESSING THE FAN

- 1. Un-plug the lead from the mains supply.
- 2. Remove the glass. See 2.1 and 2.2.
- 3. Remove the embers and the logs.
- 4. Remove the screws holding the rear access panel to the inside of the back of the firebox. Later models have keyholes for the screws, so they do not need to be removed completely.
- 5. Remove the fan heat shield just in front of the fan. On later models, the fan heatshield is an integral part of the access panel, and it comes clear as the panel is removed by lifting upwardly.
- 6. Remove the fan deflector (above the fan) by extracting two screws at each end and lifting it free. See diagram.



- 7. Release the fan by removing one screw at each end of the fan mounting plate. On later models the fan mounting screw holes are keyhole slotted, so the fan can be lifted up without slackening the screws.
- 8. Lift the fan up until the bottom edge of its mounting plate comes clear of the locating slot at the rear of the base of the firebox, disconnect the wiring loom at the plug near the fan, and lift it free.
- 9. Assembly is a reversal of the extraction procedure. Take care to engage the bottom edge of the fan mounting plate in its locating slot.

#### 2.10 <u>ACCESSING THE THERMODISC</u> (Aust. Naples & Seville only)

1. Follow steps 1 to 5 in 2.9 above. The thermodisc will be seen mounted inside the cavity behind the firebox on the left hand side. It can be removed by releasing its mounting plate screws just inside the firebox. The function of the thermodisc is to automatically start the fan after the heater has reached a sufficiently high temperature, and to stop the fan when the heater has cooled after being shut down.

#### 2.11 RETRO-FITTING A THERMODISC SWITCH (SEVILLE & NAPLES)

- 1. Ensure that the electrical power supply is disconnected.
- 2. Remove the glass, the logs and the fan access panel. (See 2.9. Do not remove the fan.)
- 3. Connect the thermodisc loom to the two terminals at the back of the thermodisc.
- 4. Remove the two fasteners on the left sidewall of the firebox (near the fan access opening).
- 5. Attach the thermodisc bracket using these two holes, ensuring that the bracket is on the outside of the firebox and that the thermodisc protrudes rearwards.
- 6. Feed the thermodisc loom beside the burner tray toward the front of the unit.
- 7. Remove the bottom louvre to gain access to the existing loom junction at the front left hand end of the unit.
- 8. Disconnect the existing brown supply terminals and connect them to each of the terminals at the end of the thermodisc loom.
- 9. Replace the fan access panel, the logs, the glass and the bottom louvre.
- 10. Restore the mains supply and test, remembering that the fan will start about eight to ten minutes after establishing a high fire.



# 3. <u>SERVICE ADJUSTMENTS</u>

## 3.1 GAS PRESSURE ADJUSTMENT

All pressure adjustments (except the low pressure on the RMT model) must be made while the heater is operating on the 'HIGH' setting.

- 1. **BALTIMORE STD NG.** This has a pressure regulator separate from its control valve. The regulator must be set to 1.0 kPa. The pressure test point is on the side of the regulator and the adjusting screw is on the top. Slacken the lock-nut and rotate the screw by hand, screwing down to increase the pressure. Tighten the lock nut after adjusting. This should result in a **valve** outlet pressure of 0.72 kPa.
- 2. **BALTIMORE STD LP.** This model has no internal pressure regulator as it runs directly on the 2.71 kPa pressure delivered by the gas bottle regulator.
- 3. **BALTIMORE & MONACO ACC NG and ACC LP.** These have a pressure regulator inside the control valve. There are two test points side by side on top of the control valve the outlet pressure test point is the one closer to the flame size control knob. If adjustment is necessary, uncouple the control rod from the top of the flame size control knob, extract the screw from down the centre of this knob and pull the knob off vertically. The pressure is then set by rotating the knurled plastic wheel exposed by removing the knob. Once the pressure is correct (0.95 kPa for NG or 2.5 kPa for LP), care must be taken not to turn the plastic wheel as the knob is re-fitted in its maximum anti-clockwise position. This position is set when the skirt of the knob is contacting the adjacent metal up-stand. After fitting the knob, rotate it clockwise and then fully anti-clockwise while observing the pressures to verify that they are correct before replacing the retaining screw and re-coupling the control rod.
- 4. **BALTIMORE RMT NG and RMT LP.** These also have a pressure regulator inside the control valve. The outlet pressure test point is on the top of the control valve and is furthest from the gas inlet connection. There are two pressure settings to adjust, high and low. Access to the adjusters is gained by removing the protective transparent cap at the very top of the control valve. This will expose the central screw (low pressure adjuster) and a 10mm hexagonal nut surrounding it (high pressure adjuster).

Set the high pressure first. With the heater running on 'HIGH', make the adjustment by rotating the 10mm nut, screwing down to increase the pressure. Correct pressures are 1.0 kPa for NG and 2.71 kPa for LP. To set the low pressure, move the switch on the receiver control box to 'ON' so that the flame is burning on 'LOW'. Set the low pressure by rotating the red Phillips head screw downwards to increase the pressure, taking care not to disturb the setting of the outer 10mm nut. The correct low pressures are 0.3 kPa for NG and 1.0 kPa for LP.

Replace the protective cap on top of the adjusters and set the three-position switch to 'REMOTE'.

5. **BALTIMORE & MONACO ECS NG and ECS LP.** Again, these have a pressure regulator in the control valve. The outlet pressure test point is on the top of the control valve and is the one remote from the gas inlet connection. There are two pressure settings to adjust, high and low. Access to the adjusters is gained by first removing the heat shield above the valve and then removing the protective transparent cap at the very top of the control valve modulating coil. This will expose the central screw (low pressure adjuster) and a 10mm hexagonal nut surrounding it (high pressure adjuster). Note that the modulating coil may be rotated through 90° if necessary to provide easier access for pressure adjustments. Before adjusting the high pressure, the fire must be alight and burning at the 'HIGH' setting. (Hold down the + end of the top rocker switch on the handpiece for 30 seconds to ensure this).

Set the high pressure first. NG high pressure should be 0.95 kPa and LP high pressure should be 2.3 kPa. Adjust, if necessary, by rotating the 10mm nut, screwing down to increase the pressure and up to decrease it.

Before setting the low pressure, remove one of the blue wires connected to the top of the modulating coil. There is no need to alter the handpiece control setting. Adjust the low pressure by rotating the central Phillips head screw, taking care not to shift the position of the already adjusted 10mm hex. nut. Screw down to increase the pressure. The correct low pressures are 1.0 kPa for LP and 0.30 kPa for NG.

Replace the protective cap on top of the adjusters, re-fit the blue wire to the modulating coil, rotate the assembly above the coil to its original position and re-fit the heat shield above the valve.

6. **NAPLES and SEVILLE models (NG & LP).** The manifold pressure is controlled by a replaceable regulator built into the control valve. The regulator must be changed when converting from one gas to the other. There are two pressure test points on the face of the regulator. The inlet pressure is measured at the lower test point and the outlet pressure at the upper one. The pressure is altered by rotating the knob on front of the regulator. If the pressure on maximum output is incorrect, (it should be 0.80 kPa for NG and 2.58 kPa for LPG) remove the screw in the centre of the knob, pull the knob off, rotate the shaft to the correct position and refit the knob making sure it is against its travel limit stop while the shaft is still in the position giving the required pressure. Re-fit the knob screw and check that the outlet pressure is still correct at the HI position.



#### 3.2 CHECKING THE FLUE DRAUGHT

#### **BALTIMORE & MONACO.**

After the fire has been alight on "HIGH' for five minutes, hold a smoking taper or match at the exit of the draught hood (behind the heater) to verify that the flue is drawing correctly and that flue gases are not spilling into the room.



Drawn in: No spillage



Blown out: Spillage/Backdraughting

#### NAPLES & SEVILLE (Aust. only).

- 1. Remove the top louvre assembly as detailed in 2.2.1
- 2. The draught is verified by holding a lighted match just inside the open end of the spill tube when the heater has been running for at least five minutes. The tube, approximately 12mm diameter, will be found in the top right hand corner of the firebox outer cabinet. If the match flame is not drawn into the tube but is blown back out, the flue system is not drawing correctly and it should be corrected immediately. Do not operate the heater with inadequate draught as dangerous combustion products could be discharged into the room.

# 4 <u>CONVERSION</u>

## 4.1 CONVERTING BALTIMORE STD FROM LPG TO NG

- 1. Remove the burners. See 1.7, and discard them.
- 2. Dis-assemble the pilot assembly and fit the new pilot jet (See 1.9).See Table 2 for size.
- 3. Remove both the single-hole main jets (injectors) from the manifold at the right end of the burner tray, and fit the new seven-hole jets in their place. Note that the new jets are different sizes. The 7@ 0.85 mm jet is for the front burner (nearest you) while the 7@ 0.90 mm jet is for the back burner. Note. When replacing an injector, it should not be over-tightened, and a small amount of teflon thread sealant (not tape) should be applied to the thread to prevent gas leakage.
- 4. Fit the new front and rear burners and re-install the embers, logs, glass etc. as previously detailed. See 1.2.
- 5. Remove the side and rear access panels to expose the control valve. See 1.6.
- 6. Disconnect the gas supply pipe from the inlet to the regulator, and in its place fit the control valve to regulator connecting pipe as shown.
- 7. Fit the regulator to the other end of the pipe as shown.



- 8. Connect the NG gas supply to the regulator inlet and check all new joints for gas leaks.
- 9. Adjust the regulator until the test point pressure is 1.0 kPa when the fire is operating at 'HIGH'.
- 10. Replace the side and rear access panels.
- 11. Carry out a full test firing procedure as described in the installing and operating manual.

### 4.2 CONVERTING NAPLES OR SEVILLE FROM LPG TO NG

- 1. Remove the burners, see 2.4, but do not discard them.
- 2. Dis-assemble the pilot assembly and fit the new pilot jet. See Table 2 for jet size.
- NOTE: Always smear ROCOL MOLYCOTE J166 on the pilot tube retaining nut threads when re-fitting the pilot tube.



3. Remove both the single-hole main jets (injectors) from the manifold at the right end of the burner tray, and fit the new seven-hole jets in their place. Note that the new jets for these models are not different sizes for the front and back burners. The 7@ 0.85 mm jets are for both burners.

Note. When replacing an injector, it should not be over-tightened, and a small amount of teflon thread sealant (not tape) should be applied to the thread to prevent gas leakage.

4. With the lower left louvre open, carefully remove the two screws that hold the regulator in the control valve and fit the replacement regulator.



- 5. Refit the burners and re-install the embers, logs, glass etc. as previously detailed. See 2.3.
- 6. With the fire running at 'HIGH', check the outlet pressure from the control valve and adjust, if necessary, to 0.80 kPa. See 3.1, paragraph 4.
- 7. Carry out a full test firing procedure as described in the installing and operating manual.

# 5 <u>REMOTE CONTROL INSTALLATION</u>

## 5.1 BALTIMORE & MONACO (ACC models only)

NOTE: The receiver should be mounted in the position that gives it best 'line of sight' to the hand-held remote control. Options are at either side of the pedestal (at each rear corner) or on the wall alongside the heater.

- 1. Fit four alkaline batteries (1.5 volt, AA not supplied) into the receiver and mount it in the receiver box, using the nuts and screws provided.
- 2. To mount the receiver alongside the pedestal, remove the two screws retaining the rear pedestal panel at the side selected, offer the receiver box up to the retaining screw holes, and re-fit the screws. Alternatively, mount the receiver box on the wall near the heater (but not above it).
- 3. Remove the control valve access panel and remove the jumper wire from the control valve, noting the terminals to which it was attached.
- 4. Feed the receiver box loom through the back valve access panel and connect the red and white wires to the terminals originally joined by the jumper wire. The red and white connections are interchangeable. Ignore the other wires.
- 5. Replace the access panel.
- 6. Install two alkaline batteries (1.5 volt, AAA not supplied) in the remote control and test run, using the instructions supplied with the remote control.



# 5.2 NAPLES AND SEVILLE

- 1. Open the left lower louvre assembly to gain access to the control valve.
- 2. The two terminals on the front face of the valve are normally wired to the on/off switch on the side of the fascia column. In order to retain the function of the on/off switch, the receiver should be wired in series with this circuit. Alternatively, the receiver can be wired directly to the terminals, but in this case stopping and starting the fire will be controlled entirely by the remote control. It will then not be possible to start and stop the fire by the fascia switch.
- 3. As in the case of the Baltimore, only the red and white wires from the receiver box are used. Ignore the others.
- 6. Fit 4 alkaline batteries (1.5 volt, size AA not supplied) into the receiver unit.
- 7. The receiver unit, in its box, is mounted on the wall alongside the fascia. Mount the box where it will give best 'coverage' of the room, with the receiver window (and control switch) facing into the room. Do NOT mount the receiver behind the louvres (inside the firebox case) as the heat there will destroy it.
- 8. Install 2 alkaline batteries (1.5 volt, size AAA not supplied) in the remote control and test run the installation, following the instructions supplied with the remote control.



## 5.3 THERMOSTATIC CONTROLS

#### **5.3.1** WALL-MOUNTED PROGRAMMABLE THERMOSTAT (ACC Models)

- 1. First ensure that good batteries (3 x AA alkaline) are fitted in the wall thermostat, that the slide switch behind the hinged bottom cover is set to 'HEAT', that the temperature setting on the thermostat is above the prevailing room temperature, and that the pilot is alight. Full details of the wall-mounted thermostat and programming instructions are supplied with it.
  - 2. Turn the control on the heater fully anticlockwise to the 'ON' position and the fire will light at full heat. There may be a strong smell the first time the logs are fired but this will soon disappear.

#### **5.3.2** THE IRRC 300 PORTABLE REMOTE THERMOSTAT (ACC Models)

- 1. First check that good batteries are fitted in the remote control. To fit batteries (two AAA alkaline), slide the cover below the display in the direction of the arrow and pull it further in the same direction firmly until it disengages. Ensure that the receiver has a valid 230 volt AC supply, and make sure the pilot is alight.
- 2. Move the switch on the receiver control box (at the rear of the pedestal) to 'REMOTE'. (See RECEIVER SWITCH POSITIONS).
- 3. Check the display on the remote control. If it reads 'OFF', aim the remote control toward the receiver and press the centre button on the remote to switch it to 'ON'.

- 4. When the display shows 'ON', the SET TEMP will be displayed below the ROOM TEMP. For the burner to light, the SET TEMP must be *higher* than the ROOM TEMP. Raise the SET TEMP, if necessary, by pressing the right hand button.
- 5. Turn the PILOT control fully anticlockwise to the 'ON' position and the fire will light at full heat. There may be a strong smell the first time the logs are fired but this will soon disappear.
- 6. After ten minutes, set the HI-LO control to give the desired heat output.
- 7. At this stage you may turn on the fan by rotating the fan switch in either direction. The switch gives three speeds and has an 'OFF' position. NOTE. The fan is also controlled by an internal switch which will not permit it to start until the fire is hot (about ten minutes from cold on high fire) and will keep it running for some time after the fire goes out.

#### **5.3.3** PROGRAMMING THE IRRC 300 REMOTE CONTROL

The control can be programmed to operate the heater at a desired later time. The controls for this are under the sliding cover below the display. Programming instructions are in the instruction sheet supplied with the remote control.

#### **5.3.4** THE IRRC 400 PORTABLE REMOTE THERMOSTAT (RMT Models)

This is supplied with RMT models and it has two modes – MANUAL and AUTOMATIC. First check that good batteries are fitted in the remote control. To fit batteries (two AAA alkaline), slide the cover below the display in the direction of the arrow and pull it further in the same direction firmly until it disengages. Ensure that the receiver has a valid 230 volt AC supply. You can switch between these modes by pressing the small AUTO/MANU button after first pressing the large centre OFF/ON (OI) button to turn the control on. The control is 'ON' when the 'flame' symbol shows on the display. The display also shows a number of horizontal bars indicating the flame height. The more bars, the higher the flame. When set on 'AUTO', the fire may light on a low flame setting, and since it transmits to the receiver only about every three minutes, it may take up to twenty minutes to reach a high flame setting automatically. If this is too slow and immediate heat is required, switch to 'MANUAL', select a high flame by pressing the right button repeatedly until all the horizontal bars are displayed and then return to the 'AUTO' setting.

#### MANUAL MODE OPERATION

In this mode the central OI button successively lights and extinguishes the burner. While the remote is 'ON', the left t button decreases the flame size, while the right s button increases it. The room temperature is displayed at the left.

#### AUTO MODE OPERATION

In this mode the central OI button switches the fire on (provided that the SET temperature, the desired room temperature, is greater than the displayed ROOM temperature) and off (when the ROOM temperature is greater than the SET temperature). The left t button lowers the SET temperature, while the right s button increases it. The SET temperature is displayed below the ROOM temperature. Note that the flame size automatically reduces below the maximum as the room temperature nears the set temperature, finally shutting down altogether. If the remote is 'ON' in the 'AUTO' mode, and it is POINTING TOWARD THE HEATER, it will regulate the flame size to maintain the desired room temperature.

About ten minutes after lighting the fire, you may turn on the fan by rotating the fan switch in either direction. The fan has three speeds and 'OFF', and it is also controlled by an internal switch which will not permit it to start until the fire is hot (about ten minutes after lighting). The fan will keep running for some time after the fire goes out.

#### **5.3.5** PROGRAMMING THE IRRC 400 REMOTE CONTROL

The control can be programmed to operate the heater at a desired later time. The controls for this are under the sliding cover below the display. Programming instructions are in the instruction sheet supplied with the remote control.

#### **5.3.6** THE WALL-MOUNTED PROGRAMMABLE THERMOSTAT (ECS MODELS)

ECS models have a remote control handpiece and thermostat connecting terminals on the rear of the heater. If the wall thermostat is not fitted, a small wire bridging loop must be fitted across these terminals or the heater will not light. If the battery operated wall thermostat is fitted, it must be switched to 'HEAT' (under the bottom hinged cover) and the SET temperature must be above the prevailing ROOM temperature before the heater will light. The SET temperature can be altered by pressing the + and - buttons alongside the display. If there is no display, check the thermostat batteries (3 x AA alkaline).

To avoid the risk of backburning, do not attempt to re-light the fire less than three minutes after it has been extinguished.

- 1. Check that the power switch at the wall is 'ON' and press the top round handpiece button while aiming the handpiece toward the receiver on the right front corner of the pedestal foot. The red indicator light on the handpiece should light and the red indicator light alongside the receiver (on the pedestal foot) should light in response and remain alight after the handpiece button is released. If the handpiece indicator does not light up, check the handpiece batteries (4xAAA cells). If the receiver indicator does not light, press the small button alongside the receiver (on the pedestal foot). If the receiver indicator still does not light, press the red 'RESET' button on the back of the heater and try again.
- 2. As soon as the receiver indicator lights, a thirty second ignition sequence begins. After about three seconds from the start, there will be a continuous spark at the pilot electrode which will light the pilot. When starting for the first time, there will probably be air in the pilot line supply pipe, so ignition may not occur immediately. If it has not lit within about thirty seconds, the spark will cease. In this event, press the red RESET button on the back of the heater and try lighting again. If you need to press the reset again, wait at least ten seconds before doing this. If there is a lot of air in the pipeline, it may be necessary to repeat this reset procedure several times.
- 3. When the pilot lights, the ECS system shuts down the ignition spark and then turns on the gas supply to the main burner. This will ignite shortly after.
- 4. Once the main burner is alight, the size of the flame can be adjusted using the top rocker switch on the handpiece. Pressing + increases the flame. Note that the response to flame adjustment may take about twenty seconds, so the rocker switch should be held down until the flame reaches the desired height.
- 5. While the heater is being switched on and off by the wall thermostat (if fitted), the red indicator light beside the receiver will remain alight, showing that the heater is ready to light again when the room temperature falls. The flame will light at its last height setting. The pilot light extinguishes each time the flame extinguishes.
- 6. If the mains supply to the heater is switched off, the fire will light next time at the LOW flame setting, but if the mains supply is uninterrupted, the flame will light again at its last setting.
- 7. The lower rocker switch on the handpiece controls the fan, switching it to 'OFF', 'LOW', 'MEDIUM' and 'HIGH' sequentially. NOTE. The fan is also controlled by an internal switch which will not permit it to start until the fire is hot (about ten minutes from cold on high fire) and will keep it running after the fire goes out. The handpiece will not start the fan during the warm-up period, but it can pre-select the speed at which the fan will start once the firebox is hot.

#### 5.4 **RECEIVER SWITCH POSITIONS** (ACC and RMT models)

- 1. The receiver switch has three positions, 'OFF', 'ON' and 'REMOTE'.
- 2. 'OFF' prevents the main burner from being lit. This is a useful safety feature if children might play with the remote control.
- 3. 'ON' bypasses the remote control entirely, allowing the heater to be lit even though the batteries in the receiver or remote control are dead, or, in the case of the RMT model, if the mains power supply has failed. In this setting the thermostat is inactive and the heat output is fixed on LOW for the RMT models. It may be controlled manually on all other models.
- 4. 'REMOTE' brings the remote control into full operation, allowing its in-built thermostat to match heat output to the heating needs of the area the remote control is in, provided that the remote control is left pointing toward the heater. For automatic heat control with RMT models, the remote control must be ON in the AUTO mode. The remote control can be set to automatically run the heater within any desired time period. See the separate remote control operating instructions for full details.

# 6. ECS INFORMATION

## 6.1 BASIC DESCRIPTION

The main components are:-

The HANDPIECE. This is a battery powered infra-red hand held remote controller which —

- a. Lights and extinguishes the fire by using the top button,
- b. Raises and lowers the flame height using the top rocker switch,
- c. Switches the fan to any of its three speeds or OFF, using the lower rocker switch,
- d. Switches the fire off after a 30 minute delay by pressing the bottom button.

The handpiece has a small red indicator which lights whenever a command is being transmitted to the receiver.

The RECEIVER. This is mounted on the front corner of the pedestal surround, just above floor level. The receiver has a red INDICATOR LIGHT alongside the receiver bulb, and also a PRESS BUTTON which will light and extinguish the fire independently of the handpiece. This is useful in the case of flat handpiece batteries.

The CIRCUIT BOARD for the control system is mounted in the control box and is connected to the receiver by an un-pluggable receiver cable.

The CONTROL BOX is inside the rear panel of the pedestal. As well as the circuit board, it houses the transformer (which supplies 24 v AC for the circuit board), the RELAY and the FUSE (1 A[F] - 20x5 dia.) for the igniter module (not user serviceable).

The THERMOSTAT TERMINALS are mounted on the back face of the pedestal rear panel. These are bridged by the THERMOSTAT LOOP unless the optional WALL THERMOSTAT is fitted, in which case it is connected across the thermostat terminals in place of the thermostat loop.

The FAN LOOM connects between the control box and the fan motor. It has a plug and socket to allow removal of the fan for cleaning.

The THERMODISC is wired into the ignitor loom and is part of the fan circuit. The thermodisc is mounted near the rear of the firebox and it prevents the fan from starting until the firebox is up to a reasonable temperature (about 8 minutes after lighting).

The IGNITION LOOM, which plugs into the top of the control box carries the thermodisc signal and the mains signal up to the IGNITER MODULE. It also carries a low voltage modulating signal up to the MODULATING COIL to raise and lower the flame height. The igniter module and modulating coil are both mounted on the GAS VALVE.

The IGNITER MODULE, once energised, produces a continuous high tension spark for the PILOT until it lights. The igniter module has an input from the FLAME SENSOR electrode which is active while the pilot is alight. The module features an automatic spark shut-down after 30 seconds if the pilot does not light within that time. The igniter module will not repeat its ignition attempt until the RESET BUTTON (on the rear panel of the heater) has first been pressed.

#### THE OPERATING SEQUENCE.

Assuming that there is a gas supply to the valve and that the mains plug is switched ON, the operating sequence is as follows:-

• The handpiece is aimed generally toward the receiver, and the top button is pushed once. If the indicator light on the handpiece does not flash, check the handpiece batteries (4xAAA cells). Alternatively, the press button by the receiver is pushed once.

• The red light beside the receiver will light and stay alight while the heater is in its 'ready-to-start' mode.

• If there is no red light, check that the mains power supply is satisfactory.

• If the thermostat loop is in place across the thermostat terminals, a 24 V signal will go to the relay which closes and sends a mains signal to the igniter module to initiate the ignition sequence.

• If the wall thermostat is fitted in place of the loop and (a) Its slide switch (under the hinged bottom cover of the thermostat) is set to HEAT rather than OFF, and (b) It has not been programmed, at that particular time, for a temperature which is below the existing room temperature, the fire will light. If the room temperature is above the programmed set temperature, the fire will not light, but when the room temperature falls below the set temperature the fire will then light automatically. If you want to alter the set temperature temporarily, press the buttons marked with red and blue arrows (alongside the display on the front of the thermostat) to shift the temperature set point up or down as desired.

This will not alter the programmed settings which will be effective from the beginning of the next period. If the thermostat display shows BATTERY, replace its three AA alkaline cells with fresh ones. See the thermostat instruction sheet for programming details and a full description of its capabilities.

#### FIRE LIGHTING

• About 3 seconds after the ignition module is activated, there will be a continuous spark at the pilot light electrodes.

• If there is no spark, press the top button on the hand piece to extinguish the red light beside the receiver, press the reset button ON THE REAR OF THE HEATER and then press the top handpiece button again.

• If the spark stops before the pilot ignites, press the reset button on the rear of the heater and try again. Sometimes, with a new installation, it will take several attempts to give sufficient time to bleed air out of the pilot pipeline.

- As soon as the pilot lights, the flame sensor will signal the high tension spark to stop.
- The gas valve will receive a signal to supply gas to the burners and they will light.

• The flame height can be controlled by the top rocker switch on the handpiece. Note that flame size change is deliberately slow and it will be necessary to hold the rocker switch down for about 10 seconds to go through the full flame adjustment.

#### FAN CONTROL

• While the fan speed can be pre-selected at this time, using the lower rocker switch, the fan will not start until the firebox has reached a reasonable working temperature. The fan will start automatically once this has been attained. (Usually about 8 minutes, depending on the flame height).

#### SHUT-DOWN

• Pressing the top button on the handpiece (or the press button beside the receiver) once will extinguish the fire. The fan will stop when the firebox has cooled down.

#### DELAYED SHUT-DOWN

• If, while the fire is burning, the delayed shut-down button (the bottom one on the hand-piece) is pressed once, the fire will continue to burn for approximately 30 minutes and then shut down. When delayed shut-down has been activated, the receiver indicator light will flash on and off. Pressing the delayed shut-down button again will cancel the delayed shut-down and return the system to normal operating condition (the receiver indicator light will be lit continuously).

#### PROGRAMMING THE WALL THERMOSTAT

• The thermostat can be programmed to distinguish between weekdays and weekends. Each 24 hour period can be split up into four periods (in 15 minute steps), each period having its own SET temperature. If the heater is not required to operate during one or more of these periods, a very low set temperature is programmed. Hence there are eight periods, four for weekdays and four for weekends, each period, if desired, can have a different SET temperature. (The SET temperature is the desired room temperature). As noted above, at any time the programmed set point can be over-ridden without upsetting the programme which takes control again at the beginning of the next period.

#### 6.2 ELECTRICAL FUNCTION

WARNING: When removing the control box from the heater, extract only the two black hex-headed screws at each end of the pedestal rear panel. The four plated pan-head screws fix the lid (the pedestal rear panel) to the control box. These must be extracted only by persons qualified to service mains voltage electrical appliances. Checking of the electrical components within the control box is to be carried out only by suitably qualified personnel.

The normal operating sequence of the components in the control box is described so that any deviations from normal can be used to diagnose possible faults.

A correctly operating control box will have the mains voltage at terminals A and B, and a 24v ac supply at terminals J1 and J2. There should also be 24 v across J1 and J9. A voltage dependent resistor (VDR) is fitted across the mains terminals C and D to absorb mains voltage power spikes.

If the circuit board is functioning correctly and a valid 'start fire' signal has been sent from the receiver, a relay on the pc board will connect J9 to J8. If the thermostat is currently calling for heat, or if the jumper wire is across the thermostat connecting terminals, J8 will then be connected to R2 (on the main relay), and since R1 is permanently connected to J1, there will be a 24v ac supply to the coil of the main relay.

This will close R4 and R5, sending a mains signal from R5 to F1, the input terminal of the 1 amp ignition module fuse. The outlets from the fuse, F2 and F3 (which are common), are fed via the ignition loom to the ignition module mounted on the gas valve. This mains signal will initiate the ignition sequence, producing the spark some three seconds later. Once the pilot lights, the flame sensor will quench the spark and the gas valve will open to supply the main burners.

In the event that the pilot does not ignite, the spark ceases after about thirty seconds as a safety measure. Before another start can be attempted, the circuit must be 'reset' by pressing the switch on the rear of the heater. In the event that pressing the reset switch seems ineffective, turn off the mains supply for ten seconds and start the lighting sequence again.

Inside the control box, the circuit board supplies a variable dc voltage to terminals J10 and J11, ranging from about 3 to 11.5 volts. This variation adjusts (modulates) the gas supply in response to signals from the handpiece.

Further, the circuit board in the control box has three more relays which switch the mains signal from J4 (if energised) to one of J7, J8 or J9 or to none of them. J7, J8 and J9 respectively feed the low, medium and high speed windings of the fan motor through the fan loom. The J4 terminal is energised from C only when a thermodisc switch, mounted by the rear of the firebox, senses that the firebox has reached a useful working temperature. The fan will not start until this is the case.

As long as the 24 volt supply is maintained to the circuit board it will hold the settings of flame modulation voltage and fan speed, even though the thermostat shuts the flame down meanwhile. The fan will continue running at the selected speed after flame shut-down until the firebox has cooled somewhat. However, if the mains supply is interrupted, the flame will re-start at the low fire setting and the fan speed will need to be reselected also. The fire cannot be run without an active mains supply.

The control box is connected to the ignition loom through a 9-way connector plug, and the fan loom also has a connector plug, so the entire control box can be readily extracted from the heater. For the safety of persons un-qualified to deal with electrical circuits, it is possible to do this without opening the cover of the control box. The heat shield surrounding the rear of the control box must always be in place when the heater is used. It is not necessary to remove the heat shield from the box at any time.

The ignition loom (which includes the feed and return wires to the thermodisc switch) also carries the modulating coil feed wires. The remaining wires of the ignition loom, the ones actually powering the ignition module, terminate in a strip connector plug which can be accessed (if absolutely necessary) by removing the top lid of the ignition module. Great care must be taken in withdrawing this plug.

If required, the ignition module can be lifted clear (vertically) from the valve for valve servicing. It is not necessary to withdraw the strip connector plug to release the gas valve from the ignition module.

APPROXIMATE RESISTANCES ( $\Omega$ )			
Modulating Coil	80		
Relay Coil	250		
Transformer Primary	115		
Transformer Secondary	1.5		

# WIRING DIAGRAMS



Fan Wiring Diagram

#### NAPLES AND SEVILLE

NOTE: If the supply cord is damaged it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.



Fan Wiring Diagram - STD. ACC. RMT.

#### **BALTIMORE AND MONACO**

NOTE: If the supply cord is damaged it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.



#### **ECS IGNITION LOOM WIRING**



#### **ECS FAN LOOM WIRING**



ECS CONTROL BOX WIRING DIAGRAM

NOTE: If the supply cord is damaged it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.





#### **DRAWING 4**

# **GAS VALVES**





#### **SEE 3.1.6 FOR NAPLES / SEVILLE VALVE**

# **TESTING FOR PILOT GAS FLOW**

## LIGHT A MATCH AND ALLOW GAS TO FLOW TO PILOT

# DO NOT LIGHT A MATCH IF YOU SMELL GAS

**DRAWING 5** 

MATCH 'BLOWS' BUT PILOT DOES NOT LIGHT



**REASON: AIR IN PIPE(S)** 

**ACTION: PURGE** 

DRAWING 6 MATCH 'STANDS TALL'



**REASON : NO GAS FLOW** 

ACTION : TEST FOR -

- · GAS SUPPLY VALVE(S) 'OFF'
- PILOT JET BLOCKAGE
- PILOT LINE BLOCKAGE

# DRAWING 7





**BALTIMORE & MONACO** 



NAPLES & SEVILLE



DRAWING 8 REAR VIEW — STANDARD MODELS DRAWING 9 REAR VIEW — ACC MODELS



# DRAWING 10 REAR VIEW — RMT MODELS



DRAWING 11 REAR VIEW — ECS MODELS



Model	Gas Type	High Fire	Low Fire
Baltimore STD NG	Natural Gas	1.0 kPa @ Regulator 0.72 kPa @ Valve	 0.30 kPa @ Valve
Baltimore STD LP	Liquid Propane Gas	2.71 kPa	1.3 kPa
Baltimore & Monaco ACC NG	Natural Gas	0.95 kPa	0.5
Baltimore & Monaco ACC LP	Liquid Propane Gas	2.5 kPa	1.5
Baltimore RMT NG	Natural Gas	1.0 kPa	0.5 kPa
Baltimore RMT LP	Liquid Propane Gas	2.71 kPa	1.3 kPa
Baltimore & Monaco ECS NG	Natural Gas	0.95 kPa	0.40 kPa
Baltimore & Monaco ECS LP	Liquid Propane Gas	2.30 kPa	1.0 kPa
Naples NG / Seville NG	Natural Gas	0.80 kPa	N/A
Naples LP / Seville LP	Liquid Propane Gas	2.58 kPa	N/A

# Table No 1 — Gas Pressures

# Table No 2 — Pilot Jet Sizes

Model	Gas Type	Pilot Jet Size
Baltimore STD NG	Natural Gas	0.45 mm
Baltimore STD LP	Liquid Propane Gas	0.20 mm
Baltimore & Monaco ACC NG	Natural Gas	0.51 mm
Baltimore & Monaco ACC LP	Liquid Propane Gas	0.35 mm
Baltimore RMT NG	Natural Gas	0.51 mm
Baltimore RMT LP	Liquid Propane Gas	0.35 mm
Baltimore & Monaco ECS NG	Natural Gas	0.45 mm
Baltimore & Monaco ECS LP	Liquid Propane Gas	0.20 mm
Naples NG / Seville NG	Natural Gas	0.51 mm
Naples LP / Seville LP	Liquid Propane Gas	0.35 mm

# Table No 3 — Main Burner Jet Sizes

Model	Gas Type	Front Burner	Rear Burner	
Baltimore STD NG	Natural Gas	7 @ 0.85 mm	7 @ 0.90 mm	
Baltimore STD LP	Liquid Propane Gas	1.2 mm	1.2 mm	
Baltimore & Monaco ACC NG	Natural Gas	7 @ 0.85 mm	7 @ 0.90 mm	
Baltimore & Monaco ACC LP	Liquid Propane Gas	1.3 mm	1.3 mm	
Baltimore RMT NG	Natural Gas	7 @ 0.80 mm	7 @ 0.85 mm	
Baltimore RMT LP	Liquid Propane Gas	1.2 mm	1.2 mm	
Baltimore & Monaco ECS NG	Natural Gas	7 @ 0.85 mm	7 @ 0.90 mm	
Baltimore & Monaco ECS LP Liquid Propa		1.3 mm	1.3 mm	
Naples NG / Seville NG	Natural Gas	7 @ 0.85 mm	7 @ 0.85 mm	
Naples LP / Seville LP	Liquid Propane Gas	1.2 mm	1.2 mm	

# **ABBREVIATED PARTS LIST**

DESCRIPTION	Naples Seville	Baltimore STD	Baltimore & Monaco ACC	Baltimore RMT	Baltimore & Monaco ECS
Conversion Kit, LP to NG	790133	791039			791325
Conversion Kit, NG to LP		788606			
Thermopile, 750 mV (580mm long)	588408	588408	588408	588408	
Log assembly, front	790110	790110	790110	790110	790110
Log, top	788610	788610	788610	788610	788610
Log, rear	790111	790111	790111	790111	790111
Pilot electrode	588403	588403	588403	588403	588385
Thermocouple	590014	588259	588259	591147	
Piezo igniter	597004		588383	588383	
Spark lead	590076		588410	588410	591276
Glass, side		788575	Balt.788575 Monaco N/A	788575	Balt.788575 Monaco N/A
Glass, front		788741	Balt.788741 Mon. 791520	788741	Balt. 788741 Mon. 791520
Flame rod					591218
Pilot assy, (new type)	791244	591245	791244	791244	591245
Pilot jet, (new type), NG	591240	591245	591240	591240	591245
Pilot jet, (new type), LP	591242	591241	591242	591242	591241
Main Burner Jet, Front, NG	588592	588592	588592	588624	588592
Main Burner Jet, Rear, NG	588592	591309	591309	588592	591309
Main Burner Jet, Front, LP	588596	588596	591219	588596	591219
Main Burner Jet, Rear, LP	588596	588596	591219	588596	591219

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